



Art & Poster Colors

Alkyd-resin (oil based) flat paints for interior use on paper, cardboard, muslin, stretched canvas, wood, masonite, metal or glass. Do not use on automotive glass. Intended for use by commercial artists and show card writers for displays, backgrounds and accents. Not intended for exterior use on long term projects.



Features & Benefits

- Seals porous surfaces
- No variation in flatness or sheen when over lapping strokes are required
- Excellent hiding power
- Will not wrinkle paper

Compatible Surfaces

Paper, cardboard, muslin, stretched canvas, wood, Masonite and glass

Optional Products

Catalyst: 4007 Hardener. No more than 10%.

Reducers: ZZ6000 Chromaflo Enhancer, ZZ6001 Low Temperature Reducer, ZZ6002 High Temperature Reducer

Directions For Use



Surface Preparation:

- Apply over clean, dry surfaces which are free from wax, grease, dust, chalk, etc., and have been primed with the appropriate 1-Shot/Chromatic Primer.
- Cardboard, paper and stretched canvas do not require priming.
- Metal should be primed.



Directions For Use (Continued)

Mix Ratios:

Stir thoroughly before using. All colors except 3099 Black, may be intermixed with each other. 3099 is a stand alone color.

Reducers:

Thinning is generally not required, but thin sparingly if needed for application with 1-Shot Reducers ZZ6000 Chromaflow Enhancer, ZZ6001 Low Temperature Reducer (for fast setup) or ZZ6002 High Temperature Reducer (for slow setup). No more than 10%.



Drying Times:

Drying time is best when temperature is above 65°F. Between 50°F and 65°F, drying time is much slower. Paint will not completely dry below 50°F. Dry times vary by color, application method, temperature, humidity and film thickness.

- Dry to touch: 30-45 minutes
- Dry to handle: 3 to 4 hours
- Dry to Recoat: 12 to 16 hours

Equipment:

Brush, roll, spray or airbrush

Equipment Cleaning:

- Clean equipment with mineral spirits
- Clean brushes with 1-Shot 4004 Brush Cleaner

Storage:

To minimize waste after 1/4 or more of the contents have been used and the remainder is to be saved for a week or more, store what is left in a smaller, sealed full container. Rotate contents by inverting container at least once a month to prevent pigments from settling.

Technical Data:

VOC Less Water Less Exempts - Ready to Use (package/as is).....	3.15-3.67 lbs./gal (377-440 g/L)
VOC Less Water Less Exempts - w/ 10% hardener.....	3.21-3.68 lbs./gal (385-441 g/L)
VOC Less Water Less Exempts - w/ 10% reduction or flow enhancer	3.47-3.91 lbs./gal (416-469 g/L)
Solids by Weight - Ready to Use (package/as is)	67.8-74.5%
Solids by Volume - Ready to Use (package/as is)	44.0-52.3%
Theoretical Coverage - Ready to Use (package/as is)	706-839 sq. ft./gal at 1 mil, 100% transfer efficiency

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.